



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5623-043

Job Sheet 182620



Job Qty: 1 ea

Part No: D5623-043

Part Name: Aft Skidtube Protector, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 8/29/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG D5623 REV:A IPP REV A 18.05.22 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	0 Ea	8/29/18	8/29/18	0.00	0.00	Start Up Waterjet		
110	Waterjet	0 pcs	8/29/18	8/29/18	0.00	0.00	Waterjet1		
120	QC	0 pcs	8/29/18	8/29/18	0.00	0.00	QC2 Waterjet-2		
130	QC	0 pcs	8/29/18	8/29/18	0.00	0.00	QC8-2		
140	Brake NC	0 pcs	8/29/18	8/29/18	0.12	0.00	Brake NC 1		
150	QC	0 pcs	8/29/18	8/29/18	0.00	0.00	QC5		
160	Large Fab	0 pcs	8/29/18	8/29/18	0.00	0.00	Large Fab 1		
170	QC	0 pcs	8/29/18	8/29/18	0.00	0.00	QC9		
180	QC	0 pcs	8/29/18	8/29/18	0.00	0.00	QC5		
190	HandFinish	0 pcs	8/29/18	8/29/18	0.00	0.00	HandFinish4		
200	QC	0 pcs	8/29/18	8/29/18	0.00	0.00	QC3		
210	Packaging	0 pcs	8/29/18	8/29/18	0.00	0.00	Packaging3-1		
220	QC21-SA	0 Ea	8/29/18	8/29/18	0.00	0.00	QC21		

Part Op 110 - 1-Cut D5623-3F as per Dwg D5623 Dwg Rev: 4 Prog Rev: 2-Deburr if necessary

Descriptions: 160 - -Weld as per dwg. -Index clamp as per dwg note 10

190 - APPLY TEXTURED COATING ON CONCAVE SURFACE ****AS PER NOTE 3 AND 2 **** ON DWG AND QSI

BATCH:

210 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	0 sf (1.191 ea)	90-Start up Operation	
MS21920-25	Clamp	0 Ea (1 ea)	160-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	0	315	0
160-Large Fab	MS21920-25	0	95	0



Container No: S106388



Part: D5623-043

Job No: 182620

Serial No/Batch: S106388

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/29/18

2018/08/29 10:00
30
DVT

Part Specifications

Specifications could not be found.

Plex 8/29/18 9:00 AM dart.white.jesse

